

Work Order ID 64882

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AOG must ship today 21/12

Item ID: D412-702-021

Accept

Setup Start

Revision ID:

Stop

Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10 Start Qty: 1.00

Cust Item ID:

Required Date: 12/21/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-021 CHG002

ml 10 12 21 ①

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

ml 10 12 21 ①

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

ml 10 12 21 ①

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Item ID: D412-702-021

Accept

Setup Start

Revision ID:

Stop

Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10 Start Qty: 1.00

Cust Item ID:

Required Date: 12/21/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

REUB

10/12/21

Packaging

Identify and pack for shipping as per PPP D412-702-021
Location: 52

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/12/21

10/12/21

Picklist Print

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Work Order ID: 64882

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-08 JLM
 IPP Rev:C 06.04.03 As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:F 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-13A		Purchased	No			120	Each	278.0000	4	4			
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Bolt

Location

Loc Qty

Loc Code

ST357

278

116191

278

AN4-20A		Purchased	No			120	Each	534.0000	8	8			
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Bolt

Location

Loc Qty

Loc Code

ST359

534

104016

134

115936

200

116419

200

AN4-5A		Purchased	No			120	Each	208.0000	4	4			
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Bolt

Location

Loc Qty

Loc Code

ST356

208

115016

8

115936

100

116191

100

Picklist Print

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Work Order ID: 64882

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD416

NAS1149D0463J

Purchased

No

120

Each

30.0000

1 20

20

Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

Manufactured

No

120

Each

0.0000

D3195-041

Bracket Assembly

D3195-043

Manufactured

No

120

Each

1.0000

Bracket Assembly

Location

Loc Qty

Loc Code

ST246A

1

64525

1

Manufactured

No

120

Each

3.0000

D3196-1

Bar

Location

Loc Qty

Loc Code

ST260

3

39319

3

Manufactured

No

120

Each

0.0000

D3196-3

Bar

D3196-4

Manufactured

No

120

Each

0.0000

Bar

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Shop Packet Print

Picklist Print

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Work Order ID: 64882

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

D3197-041

Manufactured No

120 Each

0.0000

Bar Assembly

D3198-1

Manufactured No

120 Each

17.0000

Fitting

Location

Loc Qty

Loc Code

ST246A

17

39525

17

Manufactured No

120 Each

18.0000

D3268-1

Placard

Location

Loc Qty

Loc Code

ST245

18

64529

6

64841

12

Manufactured No

120 Each

34.0000

D3446-041

Harness Assembly

Location

Loc Qty

Loc Code

ST413

34

40425

6

40783

28

(2) 2

SP 10/10/10
B60138 B37885

(4) 4

10/10/10 SP

(2) 2

10/10/10 SP

(9) 9

10/10/10 SP

9

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Work Order ID: 64882

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

D3446-043

Manufactured No

120 Each

151.0000



Harness Assembly

Location

Loc Qty

Loc Code

st417

151

40426

27

40457

1

40458

25

41001

98



4 4
10/21/10

D3546-1

Manufactured No

120 Each

5.0000



Clip

Location

Loc Qty

Loc Code

ST245

5

35150

1

56649

4



2 2
10/21/10

D3551-11

Manufactured No

120 Each

24.0000



Hook and Loop Tie

Location

Loc Qty

Loc Code

ST245

24

64530

24



13 13
10/21/10

D412-702-069

Manufactured No

120 Each

1.0000



Grommet

Location

Loc Qty

Loc Code

FG122

1

62649

1



1 1
10/21/10

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Work Order ID: 64882

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4 7

Purchased No

120 Each

4,310.000



12
10/12/10 SP

Nut

Location

Loc Qty

Loc Code

ST300

4310

1123143

2

115589

10

115621

.798

116188

3500

MS24694-S152

Purchased No

120 Each

101.0000



8
10/12/10 SP

Screw

Location

Loc Qty

Loc Code

ST289A

101

103641

1

116440

100

MS24694-S154

Purchased No

120 Each

40.0000



8
10/12/10 SP

SCREW

Location

Loc Qty

Loc Code

ST290

40

116328

40

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